

fēro labs

Industrial Process & Profit Optimization Software

Powered by Explainable Machine Learning

New York USA

Düsseldorf Germany

65% of executives are not realizing value from "AI" and Machine Learning investments

<u>MIT Sloan Management Review and BCG</u> survey of 2,555 executives representing 29 industries and 97 countries

"Al" is presented as a magic bullet

Most of it is hype

True "AI" does not exist yet and the term is a creation of marketers

Consultants pretend to "offer AI" to sell more services

Software companies brand themselves as "AI" to benefit from the hype

Most Machine Learning methods struggle to drive value for industry

The biggest obstacle to the adoption of Machine Learning in industry is **trust.**

Most ML software uses off-the-shelf algorithms designed for the tech sector and not applicable to industry

Traditional ML is black box, yet engineers need to understand the root-cause of issues

Traditional ML optimization tools do not scale to industrial systems, which leads to lower ROI

The chemicals industry is facing many challenges in the 21st century.

Specialty chemicals face constant pressure to innovate and increase production volume, while operating increasingly complex processes.

Demographic change increases pressure to run plants more efficiently with fewer personnel.

Growing regulatory and financial pressure on sustainability forces the chemical sector to increase production volume, while reducing energy consumption.

Commodity dominated companies face increasing competitive cost pressure.

Al is not a magic bullet, but a very powerful tool if applied correctly by domain experts

Our mission at Fero is to help industrial companies turn their data into their competitive advantage, and:

- transfer.

generate quick, bottom-line returns,

democratize machine learning across the organization and succeed in digitization, and

build in-house data expertise via knowledge

Fero Software Suite offers a range of optimization applications tailored for industry

Process & Profit Optimization





- Optimize **plant metrics** for efficiency, quality, cost and sustainability
- Discover main drivers for each metric and use that to predict future values
- **Recommend optimal operating zones for the** process

- •
- •
- costs

Asset Optimization

Optimize asset metrics around efficiency

Discover factors across the entire process that impact individual asset degradation

Forecast and simulate optimal maintenance schedule of assets to minimize maintenance

How companies are staying ahead of the curve using Fero's explainable ML





Improve Asset Performance

Identified root-causes of asset health variability and forecasted decline in performance 30 days into the future.



Reduce Emissions

Improved efficiency of the active filters and analyzed over 4000 process parameters to reduce NOx emissions.



Fero's ML understands and drives profits



UNDERSTAND: process & profit drivers



Most machine learning techniques produce black boxes; there is no way to understand how critical inputs affect the outputs.

Fero software can identify how each input affects the output and explain what leads to the predictions.

Most machine learning algorithms only predict a single value.

Fero software assigns a confidence band to every prediction, allowing safer and more precise decision making that drives profits.



DRIVE: process & profit with precision

Used across the globe by industry leaders







SIEMENS **intel**

Use cases from process industries

Optimize complex chemical processes for yield



9%-11% yield increase per process

- operational costs

* Will be presented jointly at Connected Plant 2020 conference (February 2020)



Fero Solution

Fero created **digital twin** of the plant to model impacts on efficiency metrics such as yield

Amongst 1000+ process parameters, identified factors that directly affect KPIs

Mapped **complex**, **non-linear relationships** between key inputs and targets outputs

Customer increased yield and lowered

Root-cause analysis and scenario testing for critical assets



Fero Solution

Reveal root-causes of heat exchanger fouling while forecasting RUL

* Implementation presented by Covestro at OSI PI World, 2019. The recording of the presentation is available online.



 Fouling status of 100s of heat exchangers can be tracked through Fero's dashboard

 Performance trends of individual assets are predicted several weeks in advance

• Maintenance engineers focus on the most critical assets with the shortest remaining life

 Process engineers analyze the root-causes of the failures to ensure increased reliability

Soft sensor to minimize cutter stock use at the crude distillation unit



Fero Solution

\$4M+ projected savings in the first year

- impacting the targets

Top 3 O&G Producer

Loss of cutter stock to meet viscosity specifications leads to reduced margins

Viscosity is a critical target, but it can be only measured every 8 hours due to test limits

Fero **predicts viscosity in real-time** with high accuracy and reveals the key factors

Better informed operators adjust process during production without waiting for tests

Reduce raw input material costs while maintaining quality

Fero Labs × +	22-85d1250007co/root_cause_explorer		* 🗖 🗛
	UP-TO-DATE FOR DATA FROM JUN 12, 2018, 0 JUN 12, 2018, 9:37 ANONYMIZEDREALSTEELQUALITYDATA	1:37 PM DUPLICATE	(89)
Accuracy Factor Study Root Cause Explorer	Prediction Simulator		
PREDICTION SIMULATOR <i>i</i>			:
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QUA-9310-01: 0.36 MS- 0.4 Importance: 0.22 Imp	8-512-02: 820.3 portance: 0.153	QUA-4233-01: 0.18	0.2
QUA-4921-01: 0.015	S-324-02: 40	MS-823-02: 3500	

Fero Solution

Achieved 9% reduction in raw material costs within the first year

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* Being scaled to multiple mills in NA.



Cartersville used Fero to develop a new steel chemistry that reduced raw material costs

 "Accelerating product chemistry refinement using ML" technical paper submitted to AIST

Fero made sure **key mechanical properties** (tensile strength, yield strength, elongation) are within target specs with high accuracy

• Users are metallurgists, quality engineers, process engineers and operators